

THE
EPITOME
OF PRINTING & PACKAGING



"PERFECTION TO THE LAST IMPRESSION"

Allied TRADING & PACKAGING COMPANY

Importer Manufacturer & Printer
of Packaging Material for
Pharmaceutical & Food Industries

INTRODUCTION

ALLIED TRADING & PACKAGING COMPANY is one of the leading Company dealing in Packaging & Printing Sector for Pharmaceutical in Pakistan, maintaining all GMP standards, specializing in full range of pharmaceutical packaging material. **ATPAC** is trade partner with the leading companies of the world, offering best quality material with economical prices.

JOURNEY

Allied Group is a well known name serving pharmaceutical industry since 1973. It was started as a trading house in the name of **Allied Chemical Corporation**.

In 1975, an indenting department was established by name of **Allied Impex Corporation Ltd.**

In 1994, **Allpack Gravure Printers** was established specializing in printing field of Aluminium Foil.

In 2005, **Allied Trading & Packaging Company** came in to existence due to the merger of “**Trading Business of Packaging Material with printing department.**”

BUSINESS AREA

Pharmaceutical Industry, Food Processing Industry, Beverages, General Traders, Packaging Industry and other services.

QUALITY MANAGEMENT

ATPAC provides progressive mechanism to achieve customer satisfaction by implementing ISO 9001: 2015 Quality Management System ever since 2005.

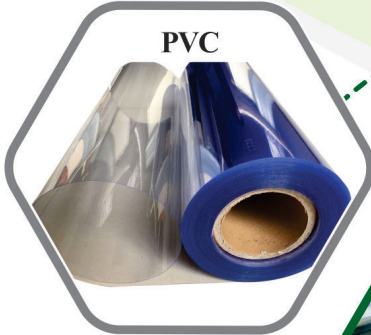
**Allied Trading
& Packaging Company**
"PERFECTION TO THE LAST IMPRESSION"

OUR PRODUCTS

Alu Alu Foil



PVC



Blister



PVDC



Paper/Strip Foil



Sachet/Triplex



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OUR PRODUCT RANGE

Aluminium Foil for Blister Packing, Hard Tempered. (Alu 20micron with 6-8gms. heat seal lacquer)

Aluminium Foil for Strip Packing, Soft Tempered. (Alu 30 micron with 30 micron PE Lamination)

Aluminium Foil Sachet / Triplex Foil. (PET 12+Alu 7+PE75 micron)

Alu Alu Cold Formable Foil. (OPA 25, ALU 60, PVC 60micron)

Paper Foil Sachet Packing. (Paper 60gsm² + PE 15gsm² + Alu-Foil 7 MIC + PE 20gsm²)

Rigid PVC Film for Blister Packing. (0.02mm 0.044mm)

PVDC Film for Blister Packing. (PVC 250 Micron + 40gms PVDC Coated)

Poly Coated Paper. (40gms Paper with 12gms PE)

POUCHES: Aluminium Pouches for Blister, Paper pouch for Ampoules.

Packaging & Processing Machineries. (For Pharmaceuticals, Foods and other Industries)

ALLIED PVC

Comprehensive range of non-toxic rigid PVC

film available in thickness range from 120 micron to 800 micron.

Clear transparent and standard translucent and opaque color available.

Controlled thickness and shrinking for higher yield.

Development of customized products.



SURFACE WEIGHT / YIELD

Guide Value Calculated on Density of 1.37/gsm²

THICKNESS OF
FILM (in um)

WEIGHT PER
UNIT AREA (gsm²)

YIELD
(m²kg)

120	164	6.09
150	206	4.85
200	274	3.64
250	343	2.91
300	411	2.43
400	548	1.82
500	685	1.45
600	822	1.21
800	1096	0.90

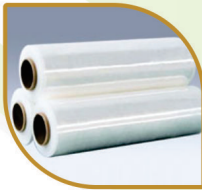


TECHNICAL DATA

Shrinkage (140°C)	- 5
Density	1.37
Transverse %	+/- 2.0
Heat Resistance	74
Oxygen Density 23°C	13
Vapor Permeability 23°C	<10
Thickness range um	120-800

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PVDC BARRIER FOR CLIMATE



PVDC coated barrier films are commonly used in blister packing for pharmaceuticals. Under certain circumstances such packs are at times exposed to extended period of time, such as high relative humidity.

The study demonstrates that PVDC retains excellent barrier properly even under extreme climatic conditions. The measurement result for the deep- drawn blister packs definitively shows that the barrier against water vapor's remains constant over a period of 12 months. Besides, PVDC is the only barrier polymer that, in addition to functioning as an excellent water vapor's barrier to gases, such as oxygen. Furthermore, PVDC coated barrier films are highly transparent and extremely easy to process on all generations of blister machine.

PVDC coated films provide reliable, long-term protection for sensitive medications even under extreme climate conditions.

BLISTER & STRIP FOIL

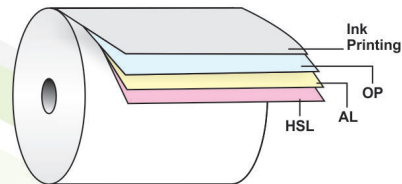


Blister & Strip made with materials from ORI provides peace of mind that they will meet all the requirements set for blister packs and optimal product protection for pharmaceutical applications.

A close cooperation between ORI and the pharmaceutical industry and machine manufactured has allowed ORI to stay ahead of the increasing demands set by industry.

ORI packaging continuously improves its blister lidding offering to meet the challenges of higher product demands and quality expectations of the pharmaceutical industry.

As market leader, our Research and Development teams offer tailored solution to clients or for new therapies and new processes for your special application in the pharmaceutical industry.



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ALU ALU FOIL/COLD FORMABLE FOIL

“We are the stockist of Alu Alu Foil in Pakistan and can supply plain and printed Alu Alu Foil From our stock”

Specification

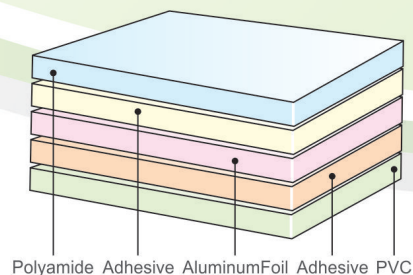
Standard structure	OPA25/AL45/PVC60	OPA25/AL60/PVC60
Material weight per square	240g	281g
Application	Small & medium size blister	Large blister

Structure

PA/AL/PVC, ordinary thickness 0.14-0.155mm,
240-280g per square meter.

Application

For tablets, capsules, suppositories
and other solid pharmaceutical packaging.



Advantage

- 100% barrier against water vapour, gases, light etc.
- Excellent formability
- High degree of the thermal stability
- High malleability for deep drawing blister cavities
- High aesthetic appeal
- Sealable with standard aluminum foil



TECHNICAL DATA

POLYIMIDE	0.025 mic	+10%
ALUMINIUM	0.060 mic	-0/+12%
PVC	0.060 mic	+10%
TENSILE STRENGTH	≤ 80 n/cm	



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OUR INTERNATIONAL BUSINESS PARTNERS



NANYA PLASTIC CORPORATION
TAIWAN / CHINA
PVC RIGID FILM.

JEREL PACKAGING
(ALU ALU COLD FORMABLE FOIL)



PERLEN CONVERTING
SWITZERLAND
PVC RIGID FILM / COATED WITH PVDC.



JIANGYIN PROPACK PACKAGING
CO., LTD. - CHINA
ALUMINIUM FOIL FOR BLISTER & STRIP.



amcor



SHINWHA FOIL CO., LTD. KOREA
Paper Foil

ORI PACKAGING
Blister Foil

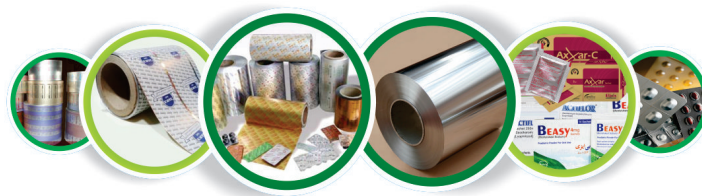


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OUR NATIONAL & MULTINATIONAL CLIENTS



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